# Starshade Sub-scale Testing + Model Validation



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#### Collaboration

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  - Michael Galvin
- JPL
  - Stuart Shaklan
  - Philip Dumont
  - Bala Balasubramanian + MDL Team
- Work performed under NASA ExEP Technology Development for Exoplanet Missions (TDEM) grant



## S-2 Technology

- Starlight Suppression and Model Validation
  - Key technology area in need of development
    - S-2 ExEP Technology Plan (Crill and Siegler, 2017)
- Lack of full-scale starshade test before launch places strong reliance on optical models to:
  - set petal shape tolerance budgets
    - Deployment
    - Mechanical design
    - Materials
  - set formation flying tolerances
  - inform petal design
  - estimate scientific yields





#### Validation through experimentation

- The starshade will *live and die* by the optical models
- Assumptions in need of validation through sub-scale testing:
  - Scalar Diffraction Theory is sufficient
  - Babinet's Principle (in scalar limit) is applied correctly
- Model validation + sub-scale testing must:
  - Exercise the gremlins
  - Provide confidence in designs and error budgets at an early stage
  - Convince the reasonable critic



### Sub-scale testing

• 
$$U(p) \propto \frac{-i}{\lambda z} \iint e^{\frac{i\pi r^2}{\lambda z}} r dr d\theta$$
  
$$\propto \frac{-i}{2} \iint e^{i\pi N} dN d\theta$$

**Fresnel Number** 

$$N = \frac{r^2}{\lambda z}$$

• Physics is identical for consistent Fresnel number

• Under scalar diffraction + Fresnel approximations

	Starshade Radius (r)	Starshade Separation (z)	Wavelength (λ)	Fresnel Number (N)
Sub-scale lab	12 mm	17.5 m*	633 nm	13
Flight	17 m	35,000 km	633 nm	13

\*scaled for diverging beam



## Princeton Frick Testbed



#### Laser station





## Mask station



#### Starshade mask

- Silicon mask etched by DRIE process
  - Made by Microdevices Lab at JPL
- r<sub>a</sub>: opaque radius
   = 8.4 mm
- r<sub>0.9</sub>: radius to peak apodization
   = 17.4 mm
- r<sub>outer</sub>: maximum radius
   = 25 mm
- $N_{0.9} = 27$





#### Camera station

#### • EMCCD

- Liquid cooled
- 13  $\mu m$  pitch pixels
- 1024 x 1024
- EM gain: 100x
- 4 mm aperture





#### Recent additions

- Eliminated stray light from laser
  - Removed obstructions in front of laser (served as sources of diffraction)
- Using larger pinhole (50 micron) for cleaner wavefront
- Made boxes and tube light-tight
- Removed heat sources (camera, laser) from enclosure
  - Soon to install insulation around tube





Mask 1

\*Work by Yunjong Kim

Est. 1.8  $\mu$ m underetch

11



Mask 2

\*Work by Yunjong Kim

Est. 0.5  $\mu$ m overetch

12

 $S_{12.0} = 4.2 \times 10^{-8}$ 











#### Petal 1

- Inner Tip SEM 7.94µm (*spec. 7.54µm*)
- Outer Tip SEM 22.56µm (spec. 22.06µm)





#### Model v Experiment: Suppression





#### Model v Experiment: Contrast





#### Residuals



Harness – 11/16/17

#### Atmospheric turbulence



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## Reaching 10<sup>-9</sup> Suppression

- Suppression is limited by manufacturing of mask
  - 400 nm uniform over-etch in Silicon etching process
  - Small features are difficult to manufacture on large wafer size
  - Working to eliminate (or pre-bias) over-etch
    - Direct-write process may help
- Next limitation: random defects on mask edge
- Not sure if atmosphere will be limitation at lower levels



#### Next steps at Frick

- Completing primary milestone:
  - Manufacture mask with  $\sim$  0.1  $\mu m$  etching error
- See if atmosphere will limit model validation at 10<sup>-9</sup> contrast
- Improve agreement between models and lab data
  - Get better measurements of mask (< 100 nm resolution)
  - Reduce variation from atmosphere
    - Insulate tube
    - Decrease exposure time



Thank You! BACKUP SLIDES Technology Development

### Road to TRL 5

- Reach TRL 5 before 2020 Astrophysics Decadal Survey
  - Looking for recommendation for a Starshade Rendezvous with WFIRST
- SSWG recommends ground demo is sufficient.
- Models agree with experiments at  $10^{-\Gamma}$  intensity level
  - Γ ≥ 9
- Decompose Fresnel number
  - Validate in large swath of parameter space
- Test at similar **fit**, **form**, **function** 
  - Fit: demonstrate we understand scalability
  - Form: looks like a starshade (tips, valleys, etc)
  - Function: works as a system (broadband light)



•  $r_x$ : radius to apodization value x

•  $z_0$ : source – starshade distance

- $z_1$ : starshade telescope distance
- $\lambda$ : wavelength

 $N_{\chi} = \frac{r_{\chi}^2}{\lambda \, z_{eff}}$ 





#### Contrast definition

$$C_{(i,j)} = \frac{b_{(i,j)}}{\max\left\{u\right\}}$$

 $b_{(i,j)}$  value of blocked image at off-axis position (i,j)

 $max \{u\}$  peak value of unblocked image



## Suppression definition

Suppression = Total light in aperture *with* starshade Total light in aperture *without* starshade

Shadow parameter: 
$$\sigma \equiv rac{a}{r} \left( rac{z_1 + z_0}{z_0} 
ight) \qquad \begin{array}{c} \sigma o 1: \ \ ext{good} \\ \sigma o 1: \ \ ext{bad} \end{array}$$

 $A\bar{u}_N$ 

Discrete suppression:  $\,s_i\,$ 

Average discrete suppression = Suppression:  $\overline{s}$ 

$$= \frac{1}{N} \sum_{i}^{N} s_{i}$$

$$= \frac{1}{N} \sum_{i}^{N} \frac{b_{i}}{A \frac{1}{N} \sum_{j}^{N} u_{j}}$$

$$= \frac{\sum_{i}^{N} b_{i}}{A \sum_{j}^{N} u_{j}} \equiv S$$



- *a:* opaque radius
- *r:* telescope radius
- *z*<sub>0</sub>: source-starshade
- *z*<sub>1</sub>: starshade-telescope
- N: # pixels S is calculated over
- A: peak apodization value
- *b*<sub>*i*</sub>: blocked image pixel value
- *u<sub>i</sub>*: unblocked image pixel value



#### Heat sources removed





## Optical Modeling

## Model descriptions

- Modeling difficulty due to dynamic range (size and field strength) of starshade architecture
- Build confidence with validation of independent models
  - Show agreement between models with different assumptions
- Two families of models:
  - 2D Fresnel propagation
  - 1D line integrals of edge diffraction











## Optical models

- Shared assumptions:
  - scalar diffraction
    - vector properties (e.g., polarization) are ignored
  - wavelength << sizes, distances
  - Kirchoff boundary conditions
  - invoke Babinet's principle
- Solve integral theorem of Helmholtz and Kirchoff with Kirchoff BCs

$$\frac{A_r A_s}{4\pi} \iint_S \frac{e^{ik(r+s)}}{rs} \left[ \left(\frac{1}{r} - ik\right) \cos\left(n, r\right) - \left(\frac{1}{s} - ik\right) \cos\left(n, s\right) \right] \, dS$$



#### Nominal performance







## Modeling Wavefront Errors

- Edge algorithm assumes interior field is known
- Decompose phase error into angular spectrum of plane waves  $A(\alpha) = \int f(x) e^{-i2\pi\alpha x} dx$

$$U(p) \propto \int U_0(x) e^{\frac{ik}{2z}(x-p)^2} e^{\frac{ik}{2z_0}x^2} \left[e^{i\phi(x)}\right] dx$$
  
$$\propto e^{\frac{ik}{2z}p^2} \int U_0(x) e^{\frac{ik}{2az}x^2} e^{-\frac{ik}{z}px} \left[\int A(\alpha) e^{i2\pi\alpha x} d\alpha\right] dx$$
  
$$\propto e^{\frac{ik}{2z}p^2} \left[A * \mathcal{F}\left(U_0 e^{\frac{ik}{2az}x^2}\right)\right]_{\left(\frac{p}{\lambda z}\right)}$$



 $\alpha_1$ 

 $\alpha_2$ 

 $\alpha_3$ 

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