

HabEx Error Budget Definition and STOP Modeling

H. Philip Stahl, PhD. William Arnold Brent Knight Thomas Brooks

Mirror Technology Days 2018



Executive Summary

HabEx Baseline Architecture-A Optical Telescope Design Closes

The HabEx Optical Telescope Assembly (OTA) design team is using Science Driven Systems Engineering.

Because HabEx Science Performance depends on the spatial frequency content of the Wavefront Error Stability, a Zernike Polynomial Error Budget has been established and is used to define OTA engineering specification.



WFE Stability Error Budget

Starting with allowable Starlight Leakage through Coronagraph, derive tolerances for 48 (X,Y) Zernikes or 27 (R, θ) Zernikes.





WFE Stability Error Budget

Derive Tolerance for Zernike polynomials

- Sensitivities per Zernike are Fixed by Coronagraph ۲
- Allocation Adjusted to 'balance' errors ۲

Order		r		VVC-4 Sensitivity	40 ppt Allocation	VVC-4 Tolerance	PV to RMS	VVC-4 Tolerance
К	Ν	М	Aberration	[ppt/pm]	[ppt]	[pm PV]		[pm rms]
			TOTAL RMS		40.02	3062.6		1628.4
1	1	1	Tilt	1.96E-04	0.47	2385.6	2.00	1192.8
2	2	0	Power (Defocus)	2.44E-04	0.47	1920.1	1.73	1108.6
3	2	2	Pri Astigmatism	0.730	6.84	9.4	2.45	3.8
4	3	1	Pri Coma	0.789	7.38	9.4	2.83	3.3
5	3	3	Pri Trefoil	0.539	5.04	9.4	2.83	3.3
6	4	0	Pri Spherical	1.291	8.89	6.9	2.24	3.1
7	4	2	Sec Astigmatism	0.506	4.94	9.7	3.16	3.1
8	4	4	Pri Tetrafoil	0.527	4.94	9.4	3.16	3.0
9	5	1	Sec Coma	0.774	7.25	9.4	3.46	2.7
10	5	3	Sec Trefoil	0.547	5.12	9.4	3.46	2.7
11	5	5	Pri Pentafoil	0.680	6.37	9.4	3.46	2.7
12	6	0	Sec Spherical	1.244	8.89	7.1	2.65	2.7
13	6	2	Ter Astigmatism	1.151	8.89	7.7	3.74	2.1
14	6	4	Sec Tetrafoil	0.863	8.10	9.4	3.74	2.5
15	6	6	Pri Hexafoil	0.795	7.44	9.4	3.74	2.5
16	7	1	Ter Coma	1.577	8.89	5.6	4.00	1.4
17	7	3	Ter Trefoil	1.353	8.89	6.6	4.00	1.6
18	7	5	Sec Pentafoil	1.393	8.89	6.4	4.00	1.6
19	7	7	Pri Septafoil	1.246	8.89	7.1	4.00	1.8
20	8	0	Ter Spherical	4.338	8.89	2.0	3.00	0.7
21	8	2	Qua Astigmatism	2.078	8.89	4.3	4.24	1.0
22	8	4	Ter Tetrafoil	1.723	8.89	5.2	4.24	1.2
23	8	6	Sec Hexafoil	1.461	8.89	6.1	4.24	1.4
24	8	8	Pri Octafoil	1.533	8.89	5.8	4.24	1.4
25	9	1	Qua Coma	2.182	8.89	4.1	4.47	0.9
26	10	0	Qua Spherical	2.344	8.89	3.8	3.32	1.1
27	12	0	Qin Spherical	1.263	8.89	7.0	3.61	2.0

sensitivity

 $\epsilon_i = \left(\frac{\partial \epsilon}{\partial x_i}\right) \cdot \delta x_i$

tolerance

allocation

VVC-4 is insensitive to Tip/Tilt and Power



Sub-Allocation of Error Budget

Each Zernike term is sub-allocated to LOS, Inertial & Thermal

			RSS Allocation	100%	50%	70%	50%	10%
(Orde	r		VVC-4 Tolerance	LOS	Inertial	Thermal	Reserve
К	Ν	Μ	Aberration	[pm rms]	[pm rms]	[pm rms]	[pm rms]	[pm rms]
			TOTAL RMS	1628.4	814	1140	814	163
1	1	1	Tilt	1192.8	596.40	834.95	596.40	119.28
2	2	0	Power (Defocus)	1108.6	554.29	776.00	554.29	110.86
3	2	2	Pri Astigmatism	3.8	1.91	2.67	1.91	0.38
4	3	1	Pri Coma	3.3	1.65	2.32	1.65	0.33
5	3	3	Pri Trefoil	3.3	1.65	2.32	1.65	0.33
6	4	0	Pri Spherical	3.1	1.54	2.16	1.54	0.31
7	4	2	Sec Astigmatism	3.1	1.54	2.16	1.54	0.31
8	4	4	Pri Tetrafoil	3.0	1.48	2.07	1.48	0.30
9	5	1	Sec Coma	2.7	1.35	1.89	1.35	0.27
10	5	3	Sec Trefoil	2.7	1.35	1.89	1.35	0.27
11	5	5	Pri Pentafoil	2.7	1.35	1.89	1.35	0.27
12	6	0	Sec Spherical	2.7	1.35	1.89	1.35	0.27
13	6	2	Ter Astigmatism	2.1	1.03	1.45	1.03	0.21
14	6	4	Sec Tetrafoil	2.5	1.25	1.76	1.25	0.25
15	6	6	Pri Hexafoil	2.5	1.25	1.75	1.25	0.25
16	7	1	Ter Coma	1.4	0.70	0.99	0.70	0.14
17	7	3	Ter Trefoil	1.6	0.82	1.15	0.82	0.16
18	7	5	Sec Pentafoil	1.6	0.80	1.12	0.80	0.16
19	7	7	Pri Septafoil	1.8	0.89	1.25	0.89	0.18
20	8	0	Ter Spherical	0.7	0.34	0.48	0.34	0.07
21	8	2	Qua Astigmatism	1.0	0.50	0.71	0.50	0.10
22	8	4	Ter Tetrafoil	1.2	0.61	0.85	0.61	0.12
23	8	6	Sec Hexafoil	1.4	0.72	1.00	0.72	0.14
24	8	8	Pri Octafoil	1.4	0.68	0.96	0.68	0.14
25	9	1	Qua Coma	0.9	0.46	0.64	0.46	0.09
26	10	0	Qua Spherical	1.1	0.57	0.80	0.57	0.11
27	12	0	Qin Spherical	2.0	0.98	1.37	0.98	0.20



Line of Sight Tolerance

LOS Jitter causes beam-shear WFE and PSF smear.

LOS Jitter is residual error after active correction. It is assumed that laser-truss or low-order wavefront-sensor (LOWFS) systems can sense and correct LOS drift/vibration at frequencies below 10 Hz.



LOS Stability = Rigid Body Tolerances

System LOS Jitter Specification is < 0.7 mas (56 mas at FSM) Using Zemax alignment sensitivity analysis, optical component rigid body motion allocation that meets LOS Spec.

Specification				56.00	mas
				ALLOCATION (c	one sided PV)
Alignment	ZEMAX	Tolerance	units	RSS	Units
PM X-Decenter	DX	10	nanometer	17.20	mas
PM Y-Decenter	DY	10	nanometer	16.70	mas
PM Z-Despace	DZ	10	nanometer	4.30	mas
PM Y-Tilt	ΤX	0.5	nano-radian	17.32	mas
PM X-Tilt	ΤY	0.5	nano-radian	17.05	mas
PM Z-Rotation	ΤZ	0.5	nano-radian	2.15	mas
SM X-Decenter	DX	20	nanometer	30.60	mas
SM Y-Decenter	DY	20	nanometer	29.60	mas
SM Z-Despace	DZ	20	nanometer	8.60	mas
SM Y-Tilt	ТΧ	1	nano-radian	3.05	mas
SM X-Tilt	ΤY	1	nano-radian	3.00	mas
SM Z-Rotation	ΤZ	1	nano-radian	0.33	mas
TM X-Decenter	DX	10	nanometer	1.90	mas
TM Y-Decenter	DY	10	nanometer	1.90	mas
TM Z-Despace	DZ	1000	nanometer	0.00	mas
TM Y-Tilt	ΤX	10	nano-radian	4.17	mas
TM X-Tilt	ΤY	10	nano-radian	4.17	mas
TM Z-Rotation	ΤZ	1000	nano-radian	0.74	mas
RSS LOS Error				56.00	mas



WFE Stability LOS Error

Rigid body motion also causes WFE due to wavefront shear. WFE produced by rigid body motions that meet LOS Jitter Spec <u>do not</u> meet the WFE Stability Tolerance for VVC4.

						LOS
(Orde	r		Allocation LOS		RSS WFI
К	Ν	М	Aberration	[pm rms]	MARGIN	(pm rms
			TOTAL RMS	814	5.41	150.507
1	1	1	Tilt	596.40	27.91	21.3665
2	2	0	Power (Defocus)	554.29	3.82	145.198
3	2	2	Pri Astigmatism	1.91	0.06	32.5080
4	3	1	Pri Coma	1.65	0.22	7.5136
5	3	3	Pri Trefoil	1.65	4.72	0.3505
6	4	0	Pri Spherical	1.54	4.08	0.3775
7	4	2	Sec Astigmatism	1.54	11.37	0.1355
8	4	4	Pri Tetrafoil	1.48	365.93	0.0040
9	5	1	Sec Coma	1.35	60.79	0.0222
10	5	3	Sec Trefoil	1.35	735.26	0.0018
11	5	5	Pri Pentafoil	1.35	27556.76	0.0000
12	6	0	Sec Spherical	1.35	1359.22	0.0010
13	6	2	Ter Astigmatism	1.03	2140.91	0.0005
14	6	4	Sec Tetrafoil	1.25	28299.58	0.0000
15	6	6	Pri Hexafoil	1.25	88310.79	0.0000
16	7	1	Ter Coma	0.70	11880.47	0.0001
17	7	3	Ter Trefoil	0.82	23453.55	0.0000
18	7	5	Sec Pentafoil	0.80	53809.89	0.0000
19	7	7	Pri Septafoil	0.89	52529.41	0.0000
20	8	0	Ter Spherical	0.34	28407.55	0.0000
21	8	2	Qua Astigmatism	0.50		
22	8	4	Ter Tetrafoil	0.61		
23	8	6	Sec Hexafoil	0.72		
24	8	8	Pri Octafoil	0.68		
25	9	1	Qua Coma	0.46		
26	10	0	Qua Spherical	0.57		
27	12	0	Qin Spherical	0.98		

But, non-compliance is only Astig & Coma.

LOS Jitter Spec may meet VVC6 Tolerance.

What is actual predicted LOS Performance for Micro-Thrusters?

Calculating Predicted PM/SM Rigid Body Motion

CS 12

Z

- PM, SM motion (relative to Fold Mirror) is calculated using MPC Secondary (NASTRAN Multi Point Constraint). Mirror
- Motions are reported in a local optical coordinate system:
 - PM in CS13,
 - SM in CS12 and
 - Relative PM/SM in CS11.
- Material properties based on quasiisotropic M46J



Analysis Coordinate Systems (11, 12, 13)



Micro-Thruster Disturbance

Micro-thruster noise excites modes in primary mirror & telescope Spacecraft has 4 forward thruster pods' and 4 aft pods. Forward pods have 4 thruster-heads. Aft pods have 8 heads. Analysis assumes that each head has a flat 0.1 micro-Newton noise spectrum.

Analysis assumes 0.0005% critical damping.



Thruster noise PSD plot for colloidal microthrusters. Max noise above 10⁻³ is likely due to thrust-balance sensor noise limits. (ref: *"Colloid Micro-Newton Thrusters For Precision Attitude Control", John Ziemer, et. al, April 2017, CL#17-2067*)









habex_103_chk.bdf.db - default_viewport - default_group - Entity

Patran 2014.1 64-Bit 28-Jul-17 09:03:27

Deform: c2, Mode 43:Freq.=28.745, Eigenvectors, Translational, , (NON-LAYERED)



First Tube Mode



Patran 2014.1 64-Bit 26-Jul-17 12:22:32

Deform: DEFAULT.SC1, Mode 3:Freq.=24.904, Eigenvectors, Translational, , (NON-LAYERED)





🔜 habex_103_chk.bdf.db - default_viewport - pbarl.90 - Entity

Patran 2014.1 64-Bit 28-Jul-17 09:07:38

Deform: c2, Mode 16:Freq.=24.645, Eigenvectors, Translational, , (NON-LAYERED)



_ B ×

First Mirror Mode







🔜 habex_103_chk.bdf.db - default_viewport - pbarl.90 - Entity

Second Mirror Mode





Structure Modes





Predicted Primary Mirror Motion

Predicted primary mirror rigid body motion (with 4X MUF) caused by the micro-thruster noise is several orders of magnitude below the tolerance that meets the LOS Jitter Specification.





Predicted Primary Mirror Motion

Thus allowing significantly tighter rigid-body motion tolerances.





New LOS Jitter Prediction

Micro-thruster OTA has predicted on-sky LOS Jitter of 0.018 mas and WFE Stability with 2.5X Astig margin for VVC4.

LOS RSS Error			Specification	56.00	mas							LOS
							Orde	r		Allocation LOS		RSS WFE
				ΔΗΟΓΑΤΙΟΝ	(one sided P)	К	N	M	Aberration	[pm rms]	MARGIN	(pm rms)
		T - 1		ALLOCATION					TOTAL RMS	814	640.98	1.2703
Alignment	ZEIVIAX	Tolerance	units	RSS	Units	1	1	1	Tilt	596.40	1251.51	0.4765
PM X-Decenter	DX	0.02	nanometer	0.03	mas	2	2	0	Power (Defocus)	554.29	623.99	0.8883
PM Y-Decenter	DY	0.02	nanometer	0.03	mas	3	2	2	Pri Astigmatism	1.91	2.53	0.7545
PM Z-Despace	DZ	0.10	nanometer	0.04	mas	4	3	1	Pri Coma	1.65	 9.87	0.1676
PM Y-Tilt	ΤХ	0.02	nano-radian	0.69	mas	5	3	3	Pri Tretoil	1.65	203.32	0.0081
PM X-Tilt	ΤY	0.02	nano-radian	0.68	mas	6	4	0	Pri Spherical	1.54	458.99	0.0034
PM 7-Rotation	Τ7	0.002	nano-radian	0.01	mas	7	4	2	Sec Astigmatism	1.54	497.39	0.0031
SM X-Decenter	20	0.50	nanometer	0.77	mas	8	4	4	Pri Tetrafoil	1.48	 15756.44	0.0001
SMX Decenter	DX	0.50	nanometer	0.74	mac	9	5	1	Sec Coma	1.35	28/2.33	0.0005
SIVI T-Decenter		0.50	nanometer	0.74	IIIdS	10	5	3	Sec Tretoll	1.35	31963.42	0.0000
SM Z-Despace	DZ	0.01	nanometer	0.00	mas	11	5	5	Pri Pentafoli	1.35	1251062.38	0.0000
SM Y-Tilt	ТХ	0.02	nano-radian	0.06	mas	12	6	0	Sec Spherical	1.35	121850.21	0.0000
SM X-Tilt	ΤY	0.02	nano-radian	0.06	mas	13	6	2	Ter Astigmatism	1.03	95757.25	0.0000
SM Z-Rotation	TZ	0.20	nano-radian	0.07	mas	14	0	4	Secteuration	1.25	2352440.04	0.0000
TM X-Decenter	DX	0.10	nanometer	0.02	mas	15	6	6	Pri Hexatoli	1.25	 20917403.44	0.0000
TM Y-Decenter	DY	0.10	nanometer	0.02	mas	16	/	1	Ter Coma	0.70	 625089.60	0.0000
TM Z-Despace	DZ	0.10	nanometer	0.00	mas	1/	/	3	Ter Trefoil	0.82	 3/19658.50	0.0000
TM Y-Tilt	ТХ	0.01	nano-radian	0.00	mas	18	7	5	Sec Pentatoli	0.80	1/228267.14	0.0000
TM X-Tilt	ТҮ	0.01	nano-radian	0.00	mas	20	/ Q	/	Ter Spherical	0.89	8063896 81	0.0000
TM 7-Rotation	T7	0.01	nano-radian	0.00	mas	20	8	2	Oua Astigmatism	0.50	8003890.81	0.0000
	12	0.01		1.45	mas	22	8	4	Ter Tetrafoil	0.61		
KSS LUS Error				1.45	mas	23	8	6	Sec Hexafoil	0.72		
						24	8	8	Pri Octafoil	0.68		
						25	9	1	Qua Coma	0.46		
						26	10	0	Qua Spherical	0.57		

27 12

0

Qin Spherical

0.98



Inertial WFE Stability

Inertial WFE Stability is bending of the mirror as it reacts against its mount when exposed to a noise acceleration.



Primary Mirror Inertial WFE

Inertial WFE is <u>not</u> a resonant mode. It is response to acceleration. Inertial Error may be proportional to Gravity Sag.

- 1 G acceleration = 1 Gravity Sag
- $1 \mu G$ acceleration = 1μ Gravity Sag

To minimize Inertial WFE:

- Design the PM Substrate to be as stiff as possible. The stiffer the mirror the smaller the Gravity Sag.
- Consider the Mount stiffness and location.
- If Astigmatism 1G sag is 50 micrometers surface.
- And, if Coronagraph requires < 2 pm wavefront
- Then mirror acceleration must remain $< 0.02 \ \mu G$.



Predicted Acceleration at Primary Mirror

Micro-Thruster noise propagates through Spacecraft Structure, through Interface Ring to the OTA and through the PM Truss Structure to the 3 Primary Mirror Mount Interfaces.

Acceleration at PM Mount Interfaces:

	Х	Х	Z	RSS	
RMS	0.001	0.002	0.003	0.003	μG
MAX	0.013	0.016	0.037	0.037	μG





Primary Mirror Inertial Deformation

Primary Mirror has sufficient stiffness (86 Hz free-free) that its predicted Micro-Thruster noise gravity deflection has 2X Astigmatism margin for the VVC4.

			Inertial WFE Stability					Scaled G-Sag	Zernikes		
				Ac	celeration [µG]	0.024	μG	0.01	0.01	0.02	
				Allocation		RSS-Zernikes		X-Zern	Y-Zern	Z-Zern	
(Ordei	r		Inertial	MARGIN	[pm rms]		[pm rms]	[pm rms]	[pm rms]	
К	Ν	М	Aberration	[pm rms]							
			TOTAL RMS	1139.91		1.425		0.743	0.736	1.007	
1	1	1	Tilt	834.95	5714.58	0.146		0.11	0.092	0.028	
2	2	0	Power (Defocus)	776.00	1308.40	0.593		0.036	0	0.592	
3	2	2	Pri Astigmatism	2.67	2.56	1.047		0.728	0.725	0.2	
4	3	1	Pri Coma	2.32	162.98	0.014		0.003	0.007	0.012	
5	3	3	Pri Trefoil	2.32	3.21	0.722		0.047	0.001	0.72	
6	4	0	Pri Spherical	2.16	29.04	0.074		0.006	0	0.074	
7	4	2	Sec Astigmatism	2.16	40.20	0.054		0.037	0.037	0.012	
8	4	4	Pri Tetrafoil	2.07	23.15	0.090		0.062	0.062	0.018	
9	5	1	Sec Coma	1.89	845.83	0.002		0	0.001	0.002	
10	5	3	Sec Trefoil	1.89	16.55	0.114		0.008	0	0.114	
11	5	5	Pri Pentafoil	1.89	34.78	0.054		0.037	0.038	0.012	
12	6	0	Sec Spherical	1.89	472.62	0.004		0	0	0.004	
13	6	2	Ter Astigmatism	1.45	417.34	0.003		0.002	0.002	0.002	
14	6	4	Sec Tetrafoil	1.76	187.09	0.009		0.006	0.006	0.004	
15	6	6	Pri Hexafoil	1.75	41.59	0.042		0.003	0	0.042	
16	7	1	Ter Coma	0.99	493.29	0.002		0	0	0.002	
17	7	3	Ter Trefoil	1.15	52.21	0.022		0.001	0	0.022	
18	7	5	Sec Pentafoil	1.12	128.13	0.009		0.006	0.006	0.002	
19	7	7	Pri Septafoil	1.25	61.85	0.020		0.014	0.014	0.004	
20	8	0	Ter Spherical	0.48	5.83	0.082		0.002	0	0.082	
21	8	2	Qua Astigmatism	0.71	352.98	0.002		0	0	0.002	
22	8	4	Ter Tetrafoil	0.85		0.000		0	0	0	
23	8	6	Sec Hexafoil	1.00	41.69	0.024		0.002	0	0.024	
24	8	8	Pri Octafoil	0.96	109.75	0.009		0.006	0.006	0.002	
25	9	1	Qua Coma	0.64		0.000		0	0	0	
26	10	0	Qua Spherical	0.80	4.71	0.170		0.004	0	0.17	
27	12	0	Qin Spherical	1.37	6.27	0.218		0.005	0	0.218	





Predicted Primary Mirror Inertial Bending

- SigFit and NASTRAN used to determine Zernike decomposition.
- Predicted primary mirror inertial bending (with 4X MUF) caused by the micro-thruster noise specification of 0.1 μ N broad band is below the error budget tolerance (red line).
- Micro-thruster noise roll off at higher frequencies will reduce error.
- Tolerance for Astig, Coma & Spherical is higher for VVC6.





Inertial WFE was calculated by two methods:

- Linear Scaling of Gravity Sag
 - Scale from (1,1,1) G to (0.01, 0.01, 0.02) μ G
- Dynamic Deformation Analysis vis SigFit and NASTRAN
 - Calculate RMS of Zernike term from 1 to 200 Hz and multiply by 4

Zernike Term	0.024 μG Scaled G-Sag	Dynamic Analysis
Tip/Tilt	0.156 pm rms	0.038 pm rms
Power	0.593 pm rms	0.465 pm rms
Astigmatism	1.047 pmrms	1.151 pm rms
Coma	0.014 pm rms	0.031 pm rms
Trefoil	0.772 pm rms	0.344 pm rms
Spherical	0.074 pm rms	0.069 pm rms



Thermal WFE Stability

Temperature changes result in WFE caused by CTE and CTE homogeneity.

Initial Concept - Dynamic Thermal WFE Video

Power Removed

Passive Wavefront Error from 1 hour exposure. Sun angle changes by 0.0411 degree per hour.

All Errors

2.0 2.0 262.8 132.9 1.5 1.5 219.0 66.5 175.2 1.0 1.0 0.1 131.4 0.5 0.5 -66.3 -66.3 (E -132.7 (U) -132.7 (U) WFE (pm) 87.7 0.0 0.0 43.9 -199.0 \ -0.5 -0.5 0.1 -265.4 -43.7 -1.0-1.0-331.8 -87.4 -1.5-1.5-398.2 -131.2 -464.6 -2.0-2.0-2.0 -1.5 -1.0 -0.5 0.0 0.5 1.0 1.5 -2.0 -1.5 -1.0 -0.5 0.0 0.5 1.0 1.5 WFE/1-hour = 233 pm PVWFE/1-hour = 101 pm PVWFE/20-min = 28 pmWFE/20-min = 13 pm



Thermal WFE Stability Analysis – Passive

Baseline 4m telescope (with open-back Zerodur mirror, sunshield, MLI) thermal WFE stability analysis for a 20 deg slew. WFE changes by less than 1 pm rms over 90 minutes.





Thermal WFE Stability Analysis

Dominant error is Power.

Trefoil 0.5 pm allocation is achieved in approx. 90 minutes.



HobEx M Observing Strategy



Telescope points at a Reference Star to dig a dark hole in the coronagraph and reaches a steady state in this orientation.
After reaching steady state the telescope performs a 10° pitch to point at the Target Star and stays at this position for 50hrs
For Speckle Subtraction, Telescope performs a 15° roll and stays at this position for 50hrs



HobEx PM Temperature Stability



10 deg pitch causes maximum 1.6 mK change to the Primary Mirror at the hexapod strut mount locations – indicating need to heat struts.



Max Delta T from reference star after pitch maneuver Average ΔT 1.6mK





Active Thermal Stability

The ability to achieve any required wavefont stability depends on:

- Mirror Substrate Properties: CTE, Thermal Mass, Conductivity, etc.
- Thermal Environment Controllability
- Control Period.



Predictive Thermal Control

Additional Stability can be achieved using active thermal control. Heater zones behind, surrounding & in front of mirror



RRIS'

Steady State Gradients



Heater design induces gradients to compensate thermal environment





Predicted Thermal Performance

For HabEx we are assuming a linear scaling of the measured 11.3 nm rms per 62K cryo-deformation performance of a 1.2-meter Zerodur mirror owned by Schott decomposed into Zernikes.

Mirror achieves 2X Astig margin for ~2 mK thermal stability.

		D	elta Temperature			62000.0 mK							563.4 PV/ 19	957 nm					
		Т	hermal Stability			2.0 mK							RMS:	11.31 nm		*	Contra-		
										Measured D	elta-SFE 292	-230K	Astig:	20.93 nm, -	1.417E+06	urad 9		100	
							WFE/dT			Zernike Coef	fficient [nm]	RMS Surface	400.0			-			
				Allocation		Zernikes	RMS-Zern			RMS-Zern	X-Zern	Y-Zern		18	ALC: NO	all States	Str. May		
0	Drde	r		Thermal	MARGIN	Thermal WFE	[pm rms / mK]			[nm rms]	[nm rms]	[nm rms]		1 3	0.	a strange	in the second	Sec. Sec.	
К	Ν	М	Aberration	[pm rms]		RMS pm/mK		Ν	М									• •	
			TOTAL RMS	814.22		0.822				26.016	nm rms		200.0 +		AND ST	· .	2.		
1	1	1	Tilt	596.40	195503.42	0.003	0.002	1	1	0.095	0.055	0.077				/			
2	2	0	Power (Defocus)	554.29	41266.52	0.013	0.007	2	0	0.416	0.416								
3	2	2	Pri Astigmatism	1.91	2.83	0.675	0.338	2	2	20.940	-19.960	-6.330	0.2 🍋 🎁						
4	3	1	Pri Coma	1.65	20.18	0.082	0.041	3	1	2.541	-2.539	0.109		·				0	
5	3	3	Pri Trefoil	1.65	8.42	0.196	0.098	3	3	6.089	-3.970	-4.617							
6	4	0	Pri Spherical	1.54	79.67	0.019	0.010	4	0	0.599	0.599						C.P.M	1.1	
7	4	2	Sec Astigmatism	1.54	20.93	0.074	0.037	4	2	2.283	-2.046	-1.012	-200.0	1. A	a la la	1. A.	22.00	Pre-1823	
8	4	4	Pri Tetrafoil	1.48	8.39	0.176	0.088	4	4	5.471	-3.683	4.046							T2
9	5	1	Sec Coma	1.35	16.16	0.084	0.042	5	1	2.591	-1.050	2.369		1.16			Martin La		ő
10	5	3	Sec Trefoil	1.35	8.70	0.155	0.078	5	3	4.811	0.912	-4.724				and the second se			3
11	5	5	Pri Pentafoil	1.35	22.78	0.059	0.030	5	5	1.838	1.713	-0.666	-400.0	1	1. 1. 1.				
12	6	0	Sec Spherical	1.35	39.23	0.034	0.017	6	0	1.067	1.067				· and	13	1. A.		
13	6	2	Ter Astigmatism	1.03	9.24	0.112	0.056	6	2	3.465	3.341	-0.918					100 Col		
14	6	4	Sec Tetrafoil	1.25	35.69	0.035	0.018	6	4	1.089	-0.647	0.876	-500.9	-50.0	-200.0	4		+	4
15	6	6	Pri Hexafoil	1.25	8.13	0.154	0.077	6	6	4.772	-4.569	-1.376							
16	7	1	Ter Coma	0.70	7.11	0.099	0.050	7	1	3.073	0.786	-2.971							
17	7	3	Ter Trefoil	0.82	3.71	0.221	0.111	7	3	6.863	-1.165	6.763							
18	7	5	Sec Pentafoil	0.80	12.67	0.063	0.031	7	5	1.953	-0.487	1.891							
19	7	7	Pri Septafoil	0.89			0.000												
20	8	0	Ter Spherical	0.34	14.54	0.024	0.012	8	0	0.729	-0.729								
21	8	2	Qua Astigmatism	0.50	91.63	0.006	0.003	8	2	0.171	-0.091	-0.144							
22	8	4	Ter Tetrafoil	0.61	9.43	0.064	0.032	8	4	1.999	1.262	-1.550							
23	8	6	Sec Hexafoil	0.72			0.000												
24	8	8	Pri Octafoil	0.68			0.000												
25	9	1	Qua Coma	0.46	3.86	0.118	0.059	9	1	3.659	3.220	-1.738							
26	10	0	Qua Spherical	0.57	9.41	0.061	0.030	10	0	1.883	-1.883								
27	12	0	Qin Spherical	0.98	11.49	0.085	0.043	12	0	2.635	2.635								



Conclusions



Error Budget Closes for LOS, Inertial & Thermal

Error budget closes for VVC4. VVC6 relaxes Astig and Coma.

		1	RSS Allocation	100%	50%	70%	50%	10%			
									Predicte	ed Performance	Margin
	Orde	r		VVC-4 Tolerance	LOS	Inertial	Thermal	Reserve	LOS	Inertial [uG]	Thermal [mK]
К	Ν	М	Aberration	[pm rms]	[pm rms]	[pm rms]	[pm rms]	[pm rms]		0.02	2
			TOTAL RMS	1628.4	814	1140	814	163			
1	1	1	Tilt	1192.8	596.40	834.95	596.40	119.28	1251.51	5714.58	195503.42
2	2	0	Power (Defocus)	1108.6	554.29	776.00	554.29	110.86	623.99	1308.40	41266.52
3	2	2	Pri Astigmatism	3.8	1.91	2.67	1.91	0.38	2.53	2.56	2.83
4	3	1	Pri Coma	3.3	1.65	2.32	1.65	0.33	9.87	162.98	20.18
5	3	3	Pri Trefoil	3.3	1.65	2.32	1.65	0.33	203.32	3.21	8.42
6	4	0	Pri Spherical	3.1	1.54	2.16	1.54	0.31	458.99	29.04	79.67
7	4	2	Sec Astigmatism	3.1	1.54	2.16	1.54	0.31	497.39	40.20	20.93
8	4	4	Pri Tetrafoil	3.0	1.48	2.07	1.48	0.30	15756.44	23.15	8.39
9	5	1	Sec Coma	2.7	1.35	1.89	1.35	0.27	2872.33	845.83	16.16
10	5	3	Sec Trefoil	2.7	1.35	1.89	1.35	0.27	31963.42	16.55	8.70
11	5	5	Pri Pentafoil	2.7	1.35	1.89	1.35	0.27	1251062.38	34.78	22.78
12	6	0	Sec Spherical	2.7	1.35	1.89	1.35	0.27	121850.21	472.62	39.23
13	6	2	Ter Astigmatism	2.1	1.03	1.45	1.03	0.21	95757.25	417.34	9.24
14	6	4	Sec Tetrafoil	2.5	1.25	1.76	1.25	0.25	2352446.64	187.09	35.69
15	6	6	Pri Hexafoil	2.5	1.25	1.75	1.25	0.25	20917403.44	41.59	8.13
16	7	1	Ter Coma	1.4	0.70	0.99	0.70	0.14	625089.60	493.29	7.11
17	7	3	Ter Trefoil	1.6	0.82	1.15	0.82	0.16	3719658.50	52.21	3.71
18	7	5	Sec Pentafoil	1.6	0.80	1.12	0.80	0.16	17228267.14	128.13	12.67
19	7	7	Pri Septafoil	1.8	0.89	1.25	0.89	0.18	18000287.24	61.85	
20	8	0	Ter Spherical	0.7	0.34	0.48	0.34	0.07	8063896.81	5.83	14.54
21	8	2	Qua Astigmatism	1.0	0.50	0.71	0.50	0.10	0.00	352.98	91.63
22	8	4	Ter Tetrafoil	1.2	0.61	0.85	0.61	0.12	0.00	0.00	9.43
23	8	6	Sec Hexafoil	1.4	0.72	1.00	0.72	0.14	0.00	41.69	
24	8	8	Pri Octafoil	1.4	0.68	0.96	0.68	0.14	0.00	109.75	
25	9	1	Qua Coma	0.9	0.46	0.64	0.46	0.09	0.00	0.00	3.86
26	10	0	Qua Spherical	1.1	0.57	0.80	0.57	0.11	0.00	4.71	9.41
27	12	0	Qin Spherical	2.0	0.98	1.37	0.98	0.20	0.00	6.27	11.49



Conclusions

The HabEx Baseline Telescope Design 'Closes'.It meets the WFE Stability Error BudgetThe design uses standard engineering practice.Baseline design is enabled by two capabilities:

- 8-m fairing volume provided by SLS
- Low mechanical disturbance provided by micro-thrusters.